FIVEPRINT00-01

PRINT&CUT



PRODUCT DESCRIPTION

FIVE PRINTOO (semi-opaque) and FIVE PRINTO1 (opaque) are polyurethane white film printable with solvent, ecosolvent and latex inks suitable for heat transfer in only 4 seconds on cotton fabrics, polyester and acrylic garments.

Thanks to its self-adhesive PET film carrier even very small letters and logos can be easily cut by all current cutting plotters after the printing process.

We recommend using BF MYLAR as a transfer tape and as a protection during the heat transfer, and then remove it while hot.

TECHNICAL DATA



Film: PU/polyurethane



Thickness: 80µ (±5%)



Liner: adhesive PET



Finish: FIVE PRINT00 semi-opaque FIVE PRINT01 opaque



Inks: solvent, eco-solvent, latex

Cut settings: do not mirror



Blade: 45°



Minimum cut: 0,5 cm

PLOTTER SETTING



Print - do not mirror

APPLICATION STEPS

- Cut 45° blade
- Weed excess material
- Apply BF MYLAR remove air bubbles
- Remove from liner
- Turn on your heat press heat to 140°C/285°F
- Place your graphic on the shirt
- Press it 140°C/285°F for 4 seconds
- Remove BF MYLAR hot

APPLICATION



Temperature: 140°C - 285°F



Time: 4"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

SIZES

H 50 cm	L 25 mt / 12,5 mt / 5 mt
H 75 cm	L 25 mt
H 100 cm	L 25 mt
H 150 cm	L 25 mt

Oeko-Tex Standard 100 Class I



Comply with regulation REACH n°1907/2006/EU

WASH RESISTANCE

First wash after application	wait 12 hours
Max wash temperature*	90°C - 194°F
Dry clean	×
Dryer	×

stTemperatures related on heat transfer vinyl; for the inks features, refer to the data sheet inks producer's.

SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information above mentioned in Rev_2021/03 this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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