# GIMME5 SPECIAL

CAD CAM



#### PRODUCT DESCRIPTION

GIMME5 SPECIAL is made of Polyurethane with a metallic finish. It can be heat applied on organic or synthetic fibers in just four seconds.

This product is easy to work with; the sticky polyester carrier allows for fast weeding and easy repositioning of details that might have accidentally been removed. It is also soft and comfortable to wear, even with bulky designs.

Its thickness (80 micron) and its elasticity make GIMME5 SPECIAL pleasant and soft on any garment, and ideal for multi-layer applications. GIMME5 SPECIAL can withstand wash cycles up to 60°C.

# **APPLICATION TECHNIQUES**

- Knockout
- Multi-layer, suggested up to 5 layers
- Layering with other products

# **APPLICATION STEPS**

- Cut 45° blade
- Weed excess material
- Turn on your heat press heat to 140°C/285°F
- Place your graphic on the garment
- Press it 140°C/285°F for 4 seconds
- · Remove the liner hot

#### SIZES

H 50 cm	L	25 mt / 12,5mt / 5 mt / 1 mt
H 75 cm	L	25 mt (upon request)
H 100 cm	L	25 mt (upon request)
H 150 cm	L	25 mt (upon request)

Oeko-Tex Standard 100 Class I



Comply with regulation REACH n°1907/2006/EU

## **TECHNICAL DATA**



Film: PU/polyhurethane



Thickness: 80µ (±5%)



Liner: adhesive PET



Finish: opaque

#### **PLOTTER SETTING**



Cut settings: mirror



Blade: 45°



Minimum cut: 0,1 cm

## **APPLICATION**



Temperature: 140°C - 285°F



Time: 4"



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

# WASH RESISTANCE

Dryer	<b>✓</b>
Dry clean	×
Max wash temperature	60°C - 140°F
First wash after application	wait 12 hours

#### SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

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**COLOUR GUIDE** 



- Metallic finishing
- Application in only 4 seconds

**GIMME5 SPECIAL** 

Easy to weed















FIVE 791A ROSE GOLD

GOLD

BRONZE

COPPER

FIVE 795A GRAPHITE

FIVE 7

NTAIN B